



RECOMMENDED MOUNTING HOLE PATTERN FOR .063 THICK P.C. BOARD

- 1 POST TO WITHSTAND 13 NEWTONS (3LBS.) MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- 2 TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- 3 MEASURED AT SURFACE -A-
- 4 PLASTIC FLASH PERMITTED IN THIS AREA.
- 5 PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- 6 ONE HOLE MAY BE UNDERSIZED (.065/.060 DIA.) FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- 7 MATERIAL: HEADER - THERMOPLASTIC POLYESTER GLASS-FILLED 94V-0 (NATURAL)
POST - COPPER ALLOY (TIN PLATED)
- 8 COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9 PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- 10 POST TO BE MEASURED WHEN STRIP IS HELD FLAT.
- 11 POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- 12 DIMENSION SHOULD BE .175 MIN WHEN MATING WITH A MTA-156 CONNECTOR ASSEMBLY OR A SL-156 CONNECTOR ASSEMBLY.
- 13 PIN BURR OF .005 MAX. VERTICAL AND .003 MAX. HORIZONTAL PERMITTED AT POST TIPS ON BOTH ENDS.

.065	1.65	-	-
.063	1.60	1.248	31.70
.060	1.52	.750	19.05
.045	1.14	.450	11.43
.037	0.94	.425	10.80
.030	0.76	.312	7.92
.015	0.38	.300	7.62
.012	0.30	.180	4.57
.010	0.25	.175	4.45
.008	0.20	.156	3.96
.005	0.13	.125	3.18
.003	0.08	.078	1.98
.001	0.03	.070	1.78
.000	0.00	.068	1.73
[IN]	MM	[IN]	MM

CONVERSION TABLE

OBSOLETE	3 & 7	644017-4
	2 & 6	644017-3
	5	644017-2
	POST NO. OMITTED	PART NUMBER

644017-3 SHOWN

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN S. HOOVER 07NOV02	TE Connectivity	
DIMENSIONS: INCHES		CHK: D. BOSSI 07NOV02	NAME: MTA-156 HEADER ASSEMBLY, FRICTION LOCK, STRAIGHT, .045 SQUARE POST, TIN PLATED, 8 POSITION, OMITTED POST	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: D. BOSSI 07NOV02	APPLICATION SPEC	
0. PLC ± -		SIZE: A1		
1. PLC ± -		SCALE: 5:1		
2. PLC ± -		SHEET: 1 OF 1		
3. PLC ± .005		REV: N		
4. PLC ANGLES ± -		CUSTOMER DRAWING		
MATERIAL		WEIGHT: -		
FINISH		DRAWING NO: 00779		
		PART NO: 644017		