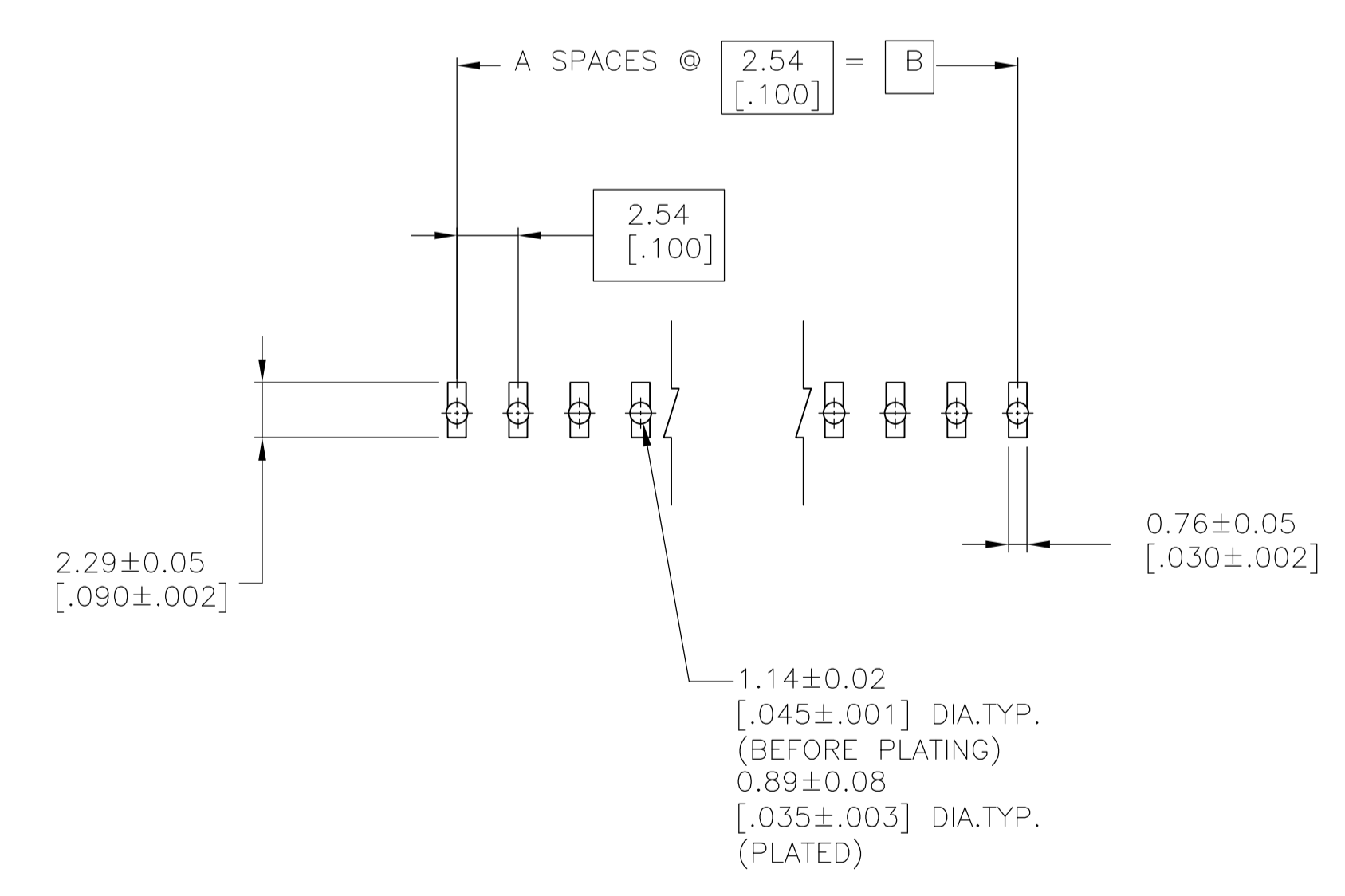
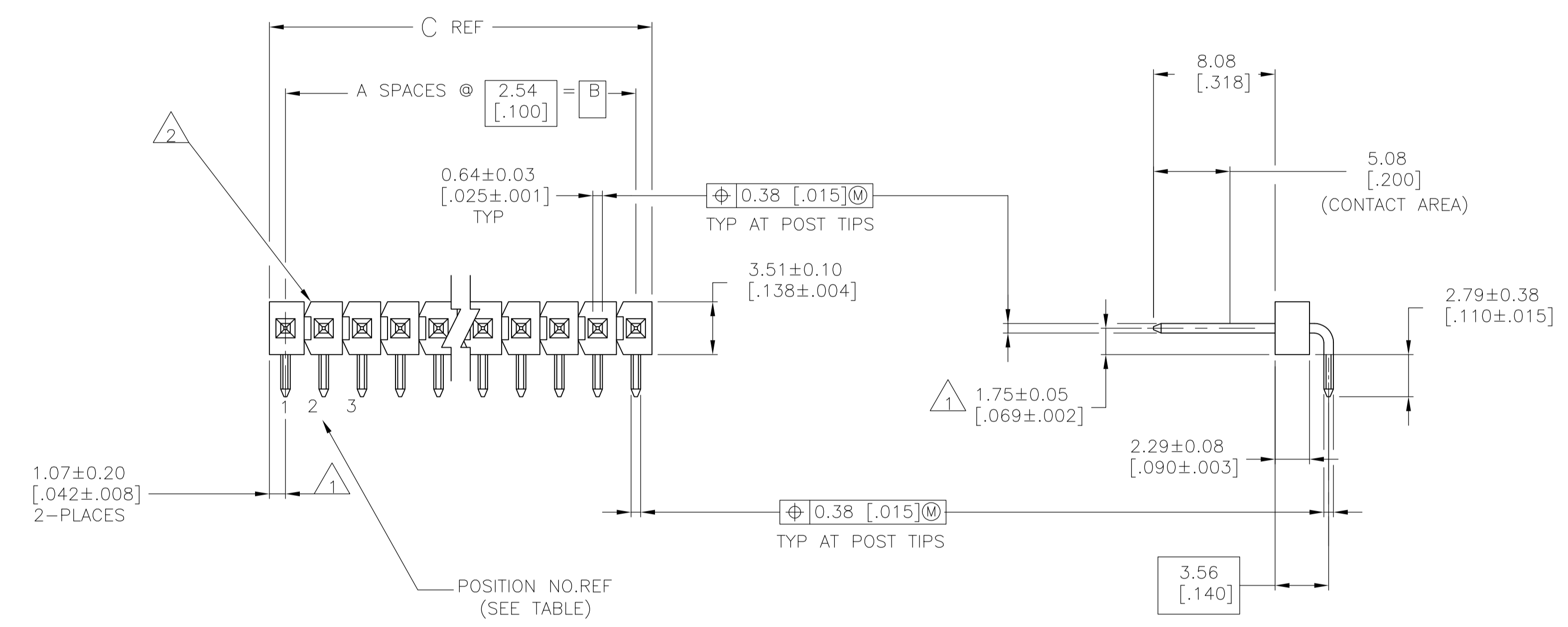


- 1 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
- 2 BREAK AWAY NOTCH ANGLE CAN BE ORIENTED TO THE RIGHT ( AS SHOWN ) OR TO THE LEFT
- 3 HOUSING: GLASS FILLED THERMOPLASTIC, COLOR, BLACK. ( WILL WITHSTAND VAPOR PHASE REFLOW.)
- 4 0.000076[.0000030] MIN GOLD OVER 0.00068[.000027] Pd/Ni ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.



RECOMMENDED PC BOARD MOUNTING DIMENSIONS FOR 1.60 [.063] THICK PC BOARD AND 0.305 [.0120] STENCIL THICK.

4	101.19 [3.984]	99.06 [3.900]	39	40	4-1977959-0
4	2.13 [.084]	-	0	1	1977959-1
PLATING	C	B	A	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	± -
1 PLC	± -
2 PLC	± 0.51[.02]
3 PLC	± 0.12[.005]
4 PLC	± 0.012[.0005]
ANGLES	± -

MATERIAL FINISH SEE TABLE

APPROVED: KIRAN HOLAL, MILLER, MICHAEL, MILLER, MICHAEL

NAME: HEADER ASSEMBLY, MOD II, BREAKAWAY, HIGH TEMPERATURE, RIGHT ANGLE, SINGLE ROW, W/.025 SQUARE POSTS

SIZE: A1, CAGE CODE: 1977959, DRAWING NO: 1977959

WEIGHT: -

CUSTOMER DRAWING

SCALE: 4:1, SHEET: 1 OF 1, REV: C

STE TE Connectivity